

TRUCK, UTILITY, 1/4 TON, GS, LANDROVER, SERIES 2  
FITTED FOR RIFLE 106 MM

SIDE LIGHTS AND TURNING INDICATOR LIGHTS, FRONT

MODIFICATION INSTRUCTION

REFERENCE:- ACs in WM Nos 23046/6, 24619/2.

SUMMARY

1. This instruction details the replacing of the special screws and nylon inserts securing the lenses of the front side lights and turning indicator lights with round head screws, washers, spring washers and nuts to prevent the lenses from working loose through gun blast.

Estimated manhours to perform: 0.5

2. Priority: Group 2

3. Vehicles affected:

Subject vehicles.

4. Items affected:

Front LH and RH side lights and indicator turn lights

5. Action required: By RAEME workshops authorised to carry out unit repair in accordance with WKSP A 850.

6. Stores required: (Obtainable through normal channels).

Stock No	Designation	Qty per Veh.
5305-66-018-2830	SCREW, STEEL, 4 BA by 1/2 in, rd hd, cad plated	8
5310-66-012-7757	NUT, STEEL, 4 BA, hex, cad plated	8
5310-66-016-4350	WASHER, flat, steel, rd, cad plated, 3/16 in	8
5310-66-016-5997	WASHER, LOCK, steel, single turn, rect sec, cad plated, 3/16 in	8

7. Stores removed: (To be discarded).

Screws, machine, special, fixing lens  
Insert, nylon

DETAIL

8.
  - a. Remove the front side light and turn indicator light assemblies.
  - b. Remove the nylon inserts.
  - c. Reassemble the lights using the BA screws, washers and nuts.
  - d. Test the lighting system.

9. On completion of this modification, the numeral "4" on the modification record plate is to be defaced in accordance with WKSP A 851.

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